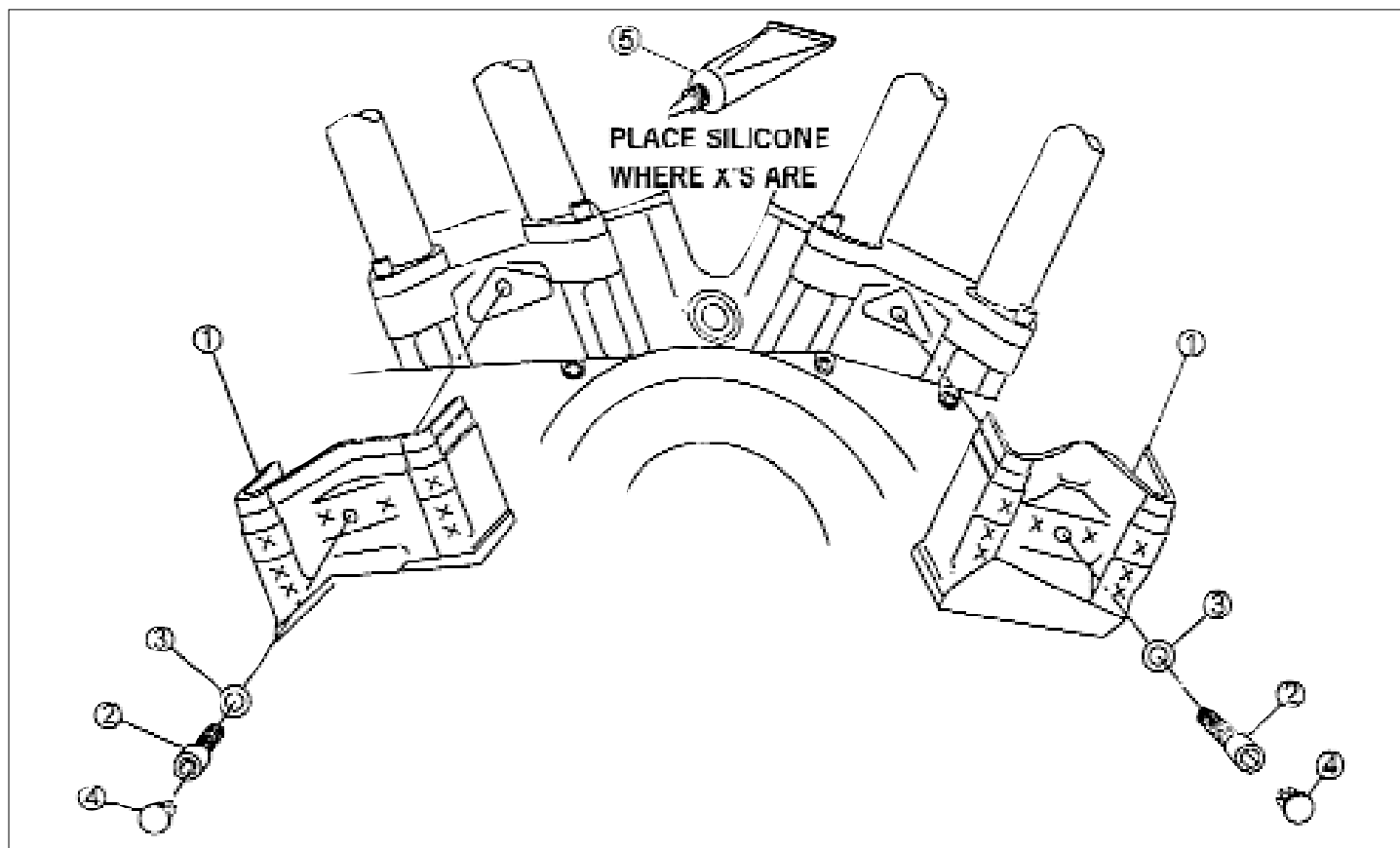


# 301893

## Chrome Evo XL lifter base cover (Fits Sportster models 1991-1999)



### BILL OF MATERIAL:

Nr.	Qty.	Description
1	1	Front and rear lifter base cover
2	2	1/4"-20 x 1" socket hex head bolts
3	2	1/4" flat washers
4	2	1/4" socket head snaps
5	1	1/4" Oz. tube silicone

**NOTE:** On some models with an exhaust crossover pipe, removal of pipe is required for installation.

1. Remove existing bolts (2) from tappets plates.
2. Apply silicone to backside of covers (1) (see illustration for placement where X's are).
3. Place covers (1) in position on the lifters base.
4. Install new chrome bolts (2) and washers (3) through center hole in covers (torque to 80-100 in.lbs).
5. Push snap caps (4) into tappet plate bolts (2).