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TAMER II INSTALLATION INSTRUCTIONS

FITS ALL SPORTSTER MODELS 1970 THRU 1983

- 1. Remove outer primary cover to expose clutch
- **2.** Remove clutch pressure plate and spring using oem spring tool or large gear puller to compress clutch spring
- **3.** Remove clutch plug center of bearing end replace it with our clutch plug
- **4.** Main input gear in center of the clutch shell is to receive the bushing, insert it so chamfer is toward you
- 5. Put some grease in the bushing
- 6. Re-install pressure plate and spring, tighten the 6 nuts
- 7. Install outer primary cover and on later models adjust the primary chain
- 8. Adjust the clutch as described in the Harley manual
- **9.** Add oil to primary. We recommend the use of Hawg/Revtech primary oil (ZPN 232004). With a good oil the clutch will work better

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