



Twin Tec

User Instructions for Twin Scan II

CAUTION: CAREFULLY READ INSTRUCTIONS BEFORE PROCEEDING. THE USER IS ASSUMED TO BE FAMILIAR WITH MICROSOFT WINDOWS AND PC OPERATION.

OVERVIEW

New Harley-Davidson® motorcycles use the SAE J1850 data bus for communications between the engine control module (ECM), instrument module (IM), turn signal/security module (TSM/TSSM), anti-skid braking system (ABS), and diagnostic scan tools. The Twin Scan II is a low cost J1850 scan tool that is compatible with 2001-2011 H-D® fuel injected models using the Delphi® fuel injection system (including V-Rod®) and 2003-2006 carbureted models with new 12 pin ignition module. Please note that 1999-2003 carbureted Twin Cam 88® models and all models with the earlier Marelli® fuel injection lack the SAE J1850 data bus and are not compatible with the Twin Scan II. 2011 Softail® models use CAN bus and are not compatible with the Twin Scan II.

The Twin Scan II connects to the four terminal Deutsch style data link connector on the H-D® wiring harness and requires a laptop PC for user interface and data display. You can read and clear diagnostic trouble codes from the ECM, TSM/TSSM, speedometer, tach (on models with IM data bus), and ABS (if equipped). You can view real time engine data on an instrument panel type display.

The Twin Scan II also features stand-alone data logging (no laptop PC attached). This feature provides diagnostic capabilities not found in any other available tools. The Twin Scan II is especially useful for diagnosing hard to find intermittent trouble codes. The motorcycle can be operated while the unit is installed. Under normal conditions (no trouble code), the unit can be set up to store data for the last hour of operation. If a trouble code is set, the unit automatically stops logging data 30 minutes after the code is set. Even days or weeks later, you can download the data. You can examine in detail what happened before and after the code was set. You have a range of capabilities for analyzing and printing out logged data that is displayed in a chart recorder format.

All Twin Scan II units include two analog inputs that can be connected to a Twin Tec WEGO IIID dual channel wide-band oxygen sensor interface. When the WEGO is connected, the Twin Scan II will log engine data along with the actual air/fuel ratio (AFR) for both

front and rear cylinders. The Twin Scan II is an ideal tuning aid for use with the new Screamin Eagle® Pro Super Tuner, Screamin Eagle® Race Tuner (SERT), Dynojet® Power Commander®, and Daytona Twin Tec Twin Tuner series on fuel injected motorcycles. The software analyzes logged data and displays AFR and the required volumetric efficiency (VE) correction (in percent) with the same RPM rows and throttle position sensor (TPS) or manifold pressure (MAP) columns used in the Super Tuner or Power Commander® tables. When used with the Daytona Twin Tec Twin Tuner series, the program can directly export VE correction data to Twin Tuner data files.

Several sample data files are included in the program folder when Twin Scan II software is installed:

Twin_Scan2_Sample1.log - Twin Scan II data from a fuel injected Twin Cam 88® showing a trouble code being set

Twin_Scan2_Sample2.log &
Twin_Scan2_Sample3.log - Twin Scan II data from a fuel injected Twin Cam 88® showing air/fuel ratio data logged from attached WEGO

Figure 1 – Twin Scan II



PC REQUIREMENTS

The Twin Scan II connects to your PC by means of a USB interface. A USB cable is supplied with the unit. The PC must have a free USB port. If you have an

older PC without USB capability, you cannot use the Twin Scan II.

We recommend a laptop PC with Pentium processor and super VGA display (SVGA with 1024 x 768 pixel resolution) running Windows XP/Vista/7. Data chart display is graphics intensive and a high speed Pentium processor is recommended. Processors slower than 300 MHz will exhibit sluggish program loading and response. The PC must have a CDROM drive for program loading.

Twin Scan software includes print commands to print downloaded data. The program has been tested with Hewlett-Packard laser and inkjet printers and Epson inkjet printers. We recommend using a color inkjet printer.

CAUTION: Real time display and data logging direct to program data buffer may fail with a time out error if the PC has other programs running or is also used to control a dyno system. Windows was never intended for multi-tasking real time control systems. We recommend using a separate PC with the Twin Scan II.

USB INSTALLATION

The Twin Scan II USB interface is based on the FTDI FT232R chip and drivers that allow the unit to emulate a standard Windows RS-232 COM port. Updated Windows drivers, installation instructions and troubleshooting tips are available on the FTDI website at www.ftdichip.com. Additional information and troubleshooting tips can be found on the PC Link Tech FAQ on our website at www.daytona-twintec.com.

A new USB driver that simplifies the installation process is available. This installs as an executable file, similar to other Windows programs. The Windows Found New Hardware Wizard will then detect the USB device when it is first connected and automatically install the correct driver without the user having to browse out to the CDROM.

Before proceeding with installation, shutdown any other applications that may be running. For Windows Vista, you must disable the User Account Control (UAC) during installation. If you are not familiar with the UAC, please refer to the Vista UAC Tech Note on our website's PC Link Tech FAQ for details.

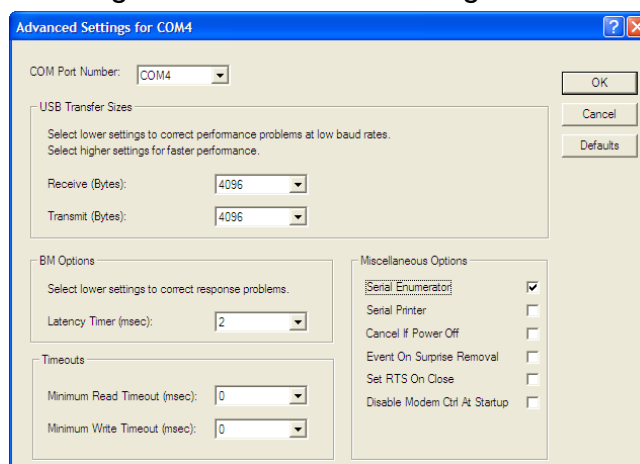
1. Make sure your Twin Scan II is not connected to your PC.
2. Insert the Twin Tec CDROM. When the Twin Tec autorun menu appears, click on Software. Scroll down and click on the USB Driver link. When the File Download dialog box appears, click on "Run this program from its current location." Ignore any security warnings and click on Yes to continue.
3. After installation of the driver is complete, connect the Twin Scan II to the PC with the supplied USB cable. The Windows Found New Hardware Wizard will appear and complete installation of the USB drivers.

COM Port Configuration

After completing the installation steps outlined above, you must configure the new COM port using Device Manager.

1. Click Start, Settings, Control Panel, System, Hardware, and then Device Manager. Scroll down to Ports (COM and LPT).
2. The new Twin Scan II will appear as a USB Serial Port. Click on this new port.
3. Click on the Port Settings tab.
4. Click on Advanced. In most cases the wizard will have installed your new Twin Scan II as COM4 or COM5. For optimum performance, you should change the BM Options Latency Timer to 2 msec as shown in Figure 2.
5. Once you have configured a COM port number for your new Twin Scan II unit, make sure that you use this same COM port selection in the Twin Scan II software.

Figure 2 – COM Port Configuration



SOFTWARE INSTALLATION

The software is supplied on CDROM media or in the form of a compressed file downloaded from our website. The installation process uses InstallShield. This industry standard installer is based the new Microsoft Windows Installer service that greatly reduces potential problems such as version conflicts and allows for application self-repair.

Before proceeding with installation, shutdown any other applications that may be running. For Windows Vista, you must disable the User Account Control (UAC) during installation. If you are not familiar with the UAC, please refer to the Vista UAC Tech Note on our website's Tech FAQ for details.

Use the Windows Explorer or the Run command from the Windows Start Menu to launch setup.exe in the Twin_Scan2 folder on the CDROM or the setup.exe file downloaded from our website. InstallShield will install the software in an appropriate folder under Program Files.

Once InstallShield has completed the installation, Twin Scan II will appear on the Windows Start Menu. You can then launch it just as you would any other Windows program. Several sample data files are included in the program folder.

Twin Scan software requires the Monospace 821 BT fixed pitch printer font in order to properly align columns when printing. The Monospace 821 BT font is included in the distribution media and automatically copied to your Windows Fonts folder during installation. A backup copy is also placed in the program folder. If you accidentally delete this font, use the Install New Font command from the Fonts folder File menu. The filename associated with Monospace 821 BT is monos.ttf.

TWIN SCAN II OPERATION

The Twin Scan II connects to the four terminal Deutsch style data link connector on the H-D® wiring harness. In most cases, the data link connector is near the ECM (engine control module). Refer to the H-D® Electrical Diagnostic Manual for your model for connector location. Some models may have similar appearing connectors that could be mistaken for the correct data link connector.

The Twin Scan II is powered either through the data link connector (whenever the ignition key is turned on) or the USB cable to the laptop PC. The unit does not require a connection to the motorcycle in order to communicate with the laptop PC.

In general the engine does not have to be running to read and clear diagnostic codes, however the ignition switch and run/stop switch must be turned on.

If the Twin Scan II is left connected, it will log data to internal memory whenever the ignition key is on, even if the engine is not running. This allows diagnosing conditions that cause the engine to stall. However, if the ignition key is inadvertently left on for an extended period of time, older data will be overwritten and lost.

NOTE: Any PC communications, such as displaying real time engine data or reading diagnostic trouble codes, cause the Twin Scan II to stop logging data. To restart data logging, disconnect the Twin Scan II unit from the PC and cycle the ignition switch off/on.

CAUTION: Twin Scan II units are not sealed against moisture damage. If the motorcycle is to be driven with the unit installed, it should be protected with a plastic bag. There is no warranty on units with moisture damage.

SOFTWARE OPERATION

Connect the Twin Scan II to the data link connector on the motorcycle. Use the supplied USB cable to connect the unit to a free USB port on your laptop PC. Turn the ignition key on.

After the Twin Scan program is launched, the main screen appears as shown in Figure 3 but without any data displayed. When launched for the first time, the program uses COM1 as the default port. In most cases, you will have configured the Twin Scan II USB interface to use a different COM port, such as COM5. Use the Port Setup command on the Communications menu to select the correct COM port. The program will remember the new port setup.

You can test communications between the Twin Scan II and the laptop PC by using the Read Firmware ID command on the Help menu (a connection to the motorcycle is not required for this test). If you get an error message, please refer to the Communications Troubleshooting Flowchart on page 14.

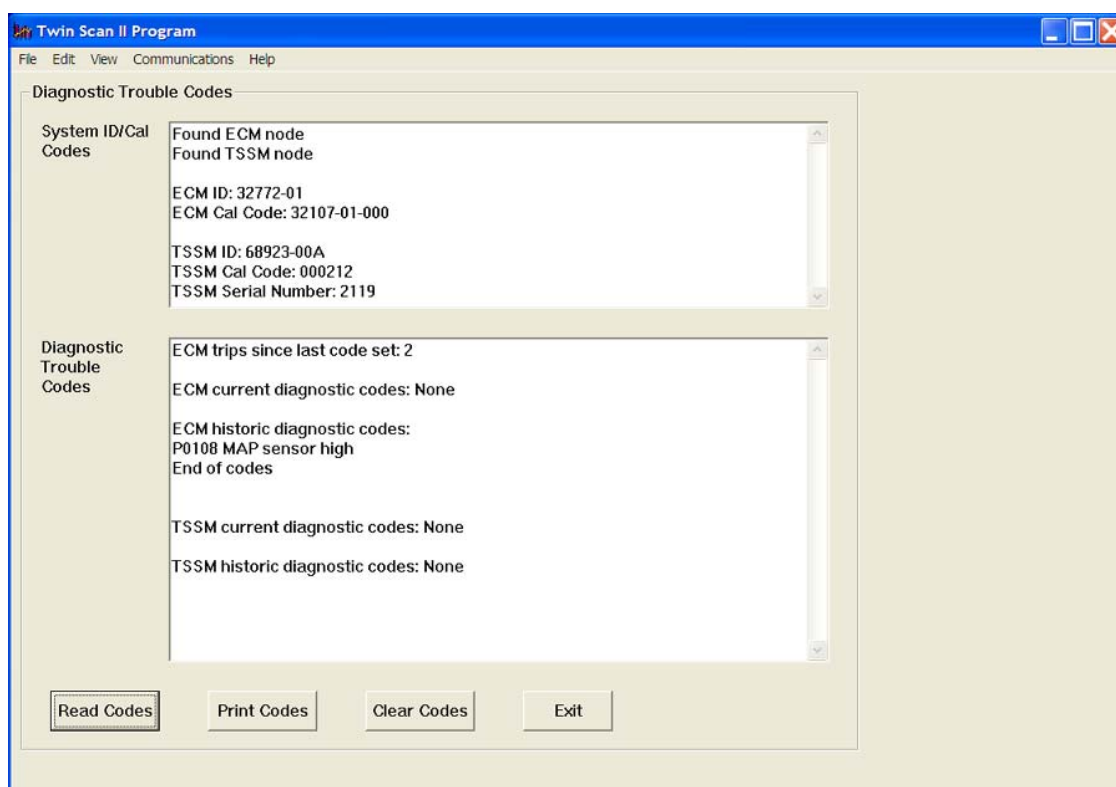
DIAGNOSTIC TROUBLE CODES

Use the View Diagnostic Trouble Codes command on the View menu. Click on the Read Codes button to display information for all available modules. As shown in Figure 3, the upper half of the screen displays the system ID and calibration code information. The lower half of the screen displays diagnostic trouble codes. Each current and historic trouble code is displayed along with a brief description. The software includes a database of all diagnostic trouble codes published by Harley-Davidson®.

Please refer to the H-D® Electrical Diagnostic manual for your model for detailed explanations and troubleshooting flowcharts.

You can print the displayed information to any Windows printer by clicking on the Print Codes button. You can use the Print Setup command on the File menu to select the printer. You can clear any codes by clicking on the Clear Codes button.

Figure 3 – Diagnostic Trouble Code Display



TWIN SCAN II SETUP

Prior to using the real time engine data display or data logging features, you must set up the correct parameters. Use the Edit Twin Scan II Parameters command from the Edit menu. A dialog box will appear as shown in Figure 4. You can select the type of engine control, presence of a WEGO IID or IIID interface for logging air/fuel ratio data, and the data logging interval. The fuel injection system with EGO sensors option is only for 2006-2011 models with closed loop engine controls. For 2008 and later models, additional check boxes allow for display of twist grip sensor data, correct display/logging of AFR command data for ECMs reporting in lamda units, and

correct display/logging of narrow band EGO sensor data for ECMs reporting offset EGO sensor voltages (see the Real Time Engine Data Display section for more details). Based on current information, only 2008 and later touring model require selecting these check boxes.

The Twin Scan II data buffer normally stores the **last** 1450 data points. If you set the data logging interval to 2.0 seconds, the unit will log about 45 minutes of data. Data logging intervals of 0.5-2.0 seconds are suitable for on-road tests; a shorter interval of 0.25 seconds is recommended for dyno or shop tests.

Figure 4 – Twin Scan II Setup

Twin Scan II Parameters

☐ Carburetor System

☐ Carburetor System with WEGO IID

☐ Fuel Injection System

☒ Fuel Injection System with EGO Sensors

☐ Fuel Injection System with WEGO IID

2008 and Later Models Only

☒ Display Twist Grip Data

☒ Lambda AFR Command

☒ EGO Sensor Offset

Data Logging Interval (0.2-2.0 sec) 0.50

Upload To Twin Scan II OK

When the Twin Scan II is setup for use with an attached WEGO, a reduced set of data is collected and the data buffer capacity is expanded to store the **last** 3600 data points. To adequately capture acceleration transients, a data logging interval of 0.20 seconds is recommended. The unit will then log about 12 minutes of data.

Once you have selected the appropriate parameters, click on the Upload to Twin Scan button.

You can clear the data within the Twin Scan II by using the Clear Twin Scan Data Buffer command from the Communications menu. If you change the data logging interval, you should also clear the Twin Scan II data buffer.

You can also select the vehicle speed, temperature, and pressure units used for real time engine data display and data logging chart display. Use the Units Selection command on the Edit menu. A dialog box will appear as shown in Figure 5. You can select miles per hour (MPH) or kilometers per hour (KPH) vehicle speed units, Farenheit (F) or Celsius (C) temperature units, and inches of mercury (In-Hg) or kilopascals (kPa) manifold pressure units. The program remembers the selections you have made.

Figure 5 – Units Selection

Units Selection

Speed

☒ MPH

☐ KPH

Pressure

☒ In-Hg

☐ kPa

Temperature

☒ Farenheit

☐ Celsius

OK

Idle TPS Offset

2008 and later touring models with electronic throttle control will display non-zero throttle position

sensor (TPS) values at idle. Dynojet® Power Commander® and Daytona Twin Tec Twin Tuner systems report the hot idle TPS value as zero percent on these touring models. When the Twin Scan II is used to log data for tuning these systems on 2008 and later touring models, the idle TPS value must be offset to match the values reported and used by the Power Commander®. Use the Idle TPS Offset command on the Edit menu. An offset value of 2.5-3% should work for most applications. Once the correct offset has been entered, the hot idle TPS value shown in real time engine data display and data downloaded for chart display should be very close to zero. Please note that changing the offset does not affect data that has already been downloaded and saved. The program remembers the offset value. If you subsequently use the Twin Scan II with a Super Tuner or SERT system or on a motorcycle that does not have electronic throttle control, you must set the offset value back to zero.

REAL TIME ENGINE DATA DISPLAY

You can display real time engine data by using the View Real Time Data command on the View menu. Real time engine data is displayed on an instrument panel type layout with round tach and speedometer gauges and bar graph type gauges for most other parameters. Barometric pressure, idle RPM and system status are displayed in additional boxes. If the engine is not running, most values will appear as zero. Figure 6 shows the parameters displayed for a 2011 touring model with electronic throttle control. A subset of these parameters is displayed for other engine control systems.

Displayed parameters include:

RPM – engine crankshaft RPM (numeric value displayed beneath gauge)

VSS – vehicle speed (numeric value displayed beneath gauge)

TGS - twist grip sensor (0 to 100%) for 2008 and later touring models only when the Display Twist Grip Data check box is selected as explained in the Twin Scan II Setup topic

Caution: When the Display Twist Grip Data check box is selected, the Twin Scan II unit must interrogate the ECM for an additional response frame (data). This substantially increases the amount of traffic on the J1850 data bus and may cause a time out error if a fast (short) data logging interval is selected. We suggest that you only select Display Twist Grip Data for diagnostic purposes and

not during routine tuning. Twist grip data is not required for tuning and is not logged.

TPS – throttle position (0 to 100%)

MAP – manifold pressure in In-Hg or kilopascals (29.92 In-Hg or 101.3 kPa corresponds to sea level atmospheric pressure)

ET – engine cylinder head temperature

IAT – intake air temperature

BAT – battery voltage

IAC – idle air control stepper motor position (higher number means more idle air)

FRONT AFR, REAR AFR – depending on engine control system, the air/fuel ratio bar graph may have dual pointers as shown above. The yellow pointer on the left side is the air/fuel ratio command (from the AFR table in the Delphi® system). The white pointer on the right side is the actual air/fuel ratio measured by the Delphi® system EGO sensors or the WEGO. For EGO sensors, the AFR range is limited to about 14.5-15.0. For the WEGO, AFR values will remain near 10 until the sensors have warmed up. For other system configurations, only a single pointer is displayed as appropriate.

Note: Some 2008 and later models have ECMs that report the AFR command in lambda units and offset EGO sensor voltages. If the yellow AFR command pointer goes up to 20 after the engine has warmed up, the ECM is reporting in lambda units and the Lambda AFR Command check box should be selected as explained in the Twin Scan II Setup topic to allow correct display of the AFR command. If you are displaying AFR data from narrow-band EGO sensors and the white pointer appears to be stuck just above 13 after the engine has warmed up, the ECM is reporting offset EGO sensor voltages and the EGO Sensor Offset check box should be selected as explained in the Twin Scan II Setup topic to allow correct display of AFR values.

FRONT INT, REAR INT – only displayed for 2006-2011 closed loop systems. AFR error integrator (75-125%). Values under 100% indicate the system is correcting for a rich condition by removing fuel. Values over 100% indicate the system is correcting for a lean condition by adding fuel.

FRONT INJ PW, REAR INJ PW – injector pulse width in milliseconds

FRONT ADV, REAR ADV – ignition advance in degrees BTDC

FRONT KNOCK, REAR KNOCK – knock retard value in degrees

BARO – barometric pressure in In-Hg or kilopascals (29.92 In-Hg or 101.3 kPa corresponds to sea level atmospheric pressure)

IDLE RPM – this is the target value the system is attempting to maintain

Additional status data is displayed in a box at the upper right of the screen. This data includes:

ENGINE RUN – red if engine off/stalled, green if engine is running

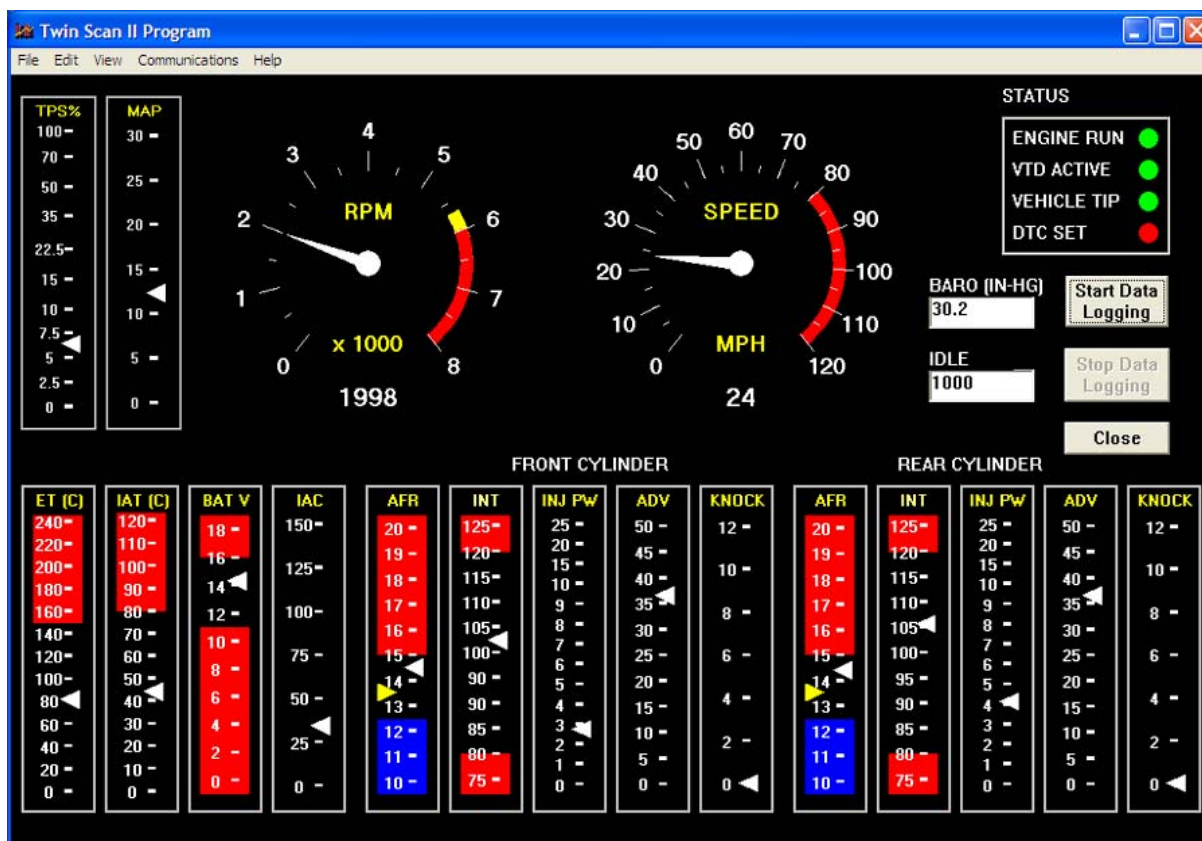
VTD ACTIVE – vehicle theft deterrent system active. Red if TSSM module present, otherwise green. Does not indicate if system is armed or tripped.

VEHICLE TIP – red if vehicle tipped (excessive bank angle), otherwise green

DTC SET – red if a diagnostic trouble code is set, otherwise green

You can log data directly to the laptop PC while real time engine data display is active by clicking on the Start Data Logging button. Data is logged to a buffer memory that normally stores 1450 data points using the data logging interval you entered on the Twin Scan II Setup dialog box. You can start and stop data logging as desired. The last 1450 data points will remain in the program data buffer in the laptop PC. **Please note that data logging to the buffer within the Twin Scan II is disabled during real time display.**

Figure 6 – Real Time Engine Data Display



BUFFER MEMORIES AND DOWNLOADING DATA

There are two separate buffer memories: the scan tool data buffer (within the Twin Scan II) and the program data buffer (in the laptop PC).

When the Twin Scan II is operated in stand-alone mode without a laptop PC attached, data is logged to its internal memory. This scan tool data buffer contains the **last** 1450 data points (3600 data points when in the reduced data set mode with a WEGO attached). You can download this data into the laptop PC using the Download Data from Scan Tool command on the Communications menu. You can clear the data within the Twin Scan II by using the Clear Twin Scan Data Buffer command from the Communications menu.

The Twin Scan program running on the laptop PC also has a buffer memory. The program data buffer can obtain data from one of three sources:

1. Data can be logged directly to the program data buffer in the laptop PC during display of real time engine data. **Please note that data logging to the**

buffer within the Twin Scan II is disabled during real time display.

2. Data can be downloaded from the Twin Scan II. In this case, the data is transferred from the scan tool data buffer to the program data buffer.
3. You can also open a previously saved file using the Open File command on the File menu. Data in the file is loaded into the program data buffer.

Any existing data in the program data buffer is automatically cleared when you download data or open a file. You can also manually clear the program data buffer by using the Clear Program Data Buffer command from the Edit Menu.

Regardless of the original source, the contents of the program data buffer can be saved to a file using the Save File command from the File menu. You can attach a comment or view an existing comment using the Edit Comment command from the Edit menu.

Note that Twin Scan II data files use a .log extension. You should create a separate folder to store these files.

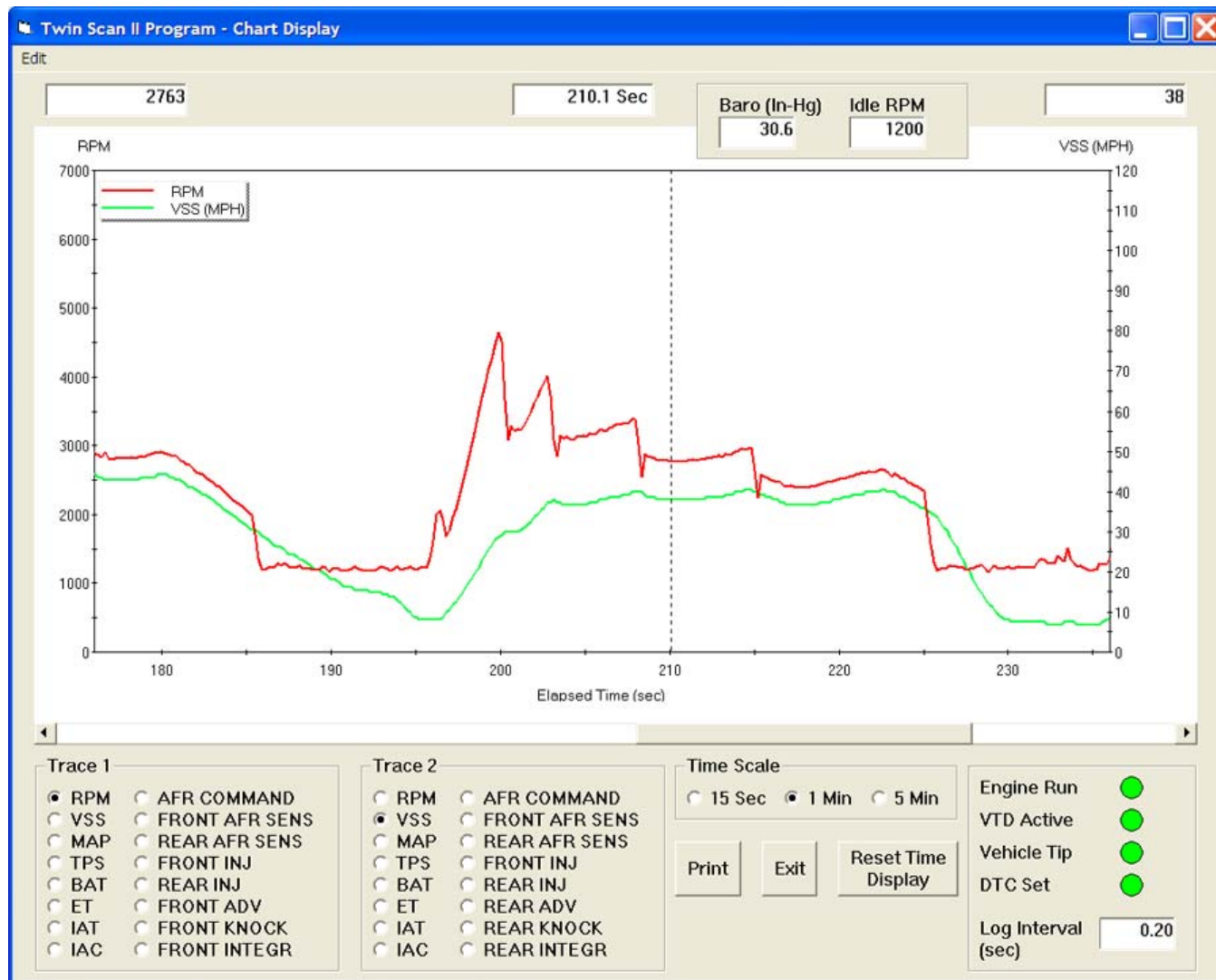
DATA LOGGING CHART DISPLAY

You can display the contents of the program data buffer on a chart recorder type screen by using the View Chart (Logged Data) command on the View menu. **The last data logged will appear at the right end of the chart.** Figure 7 shows all possible parameters that can be displayed. Depending on the actual engine control system, a subset of these parameters is displayed.

Data parameters are the same as those listed on pages 5-6 for real time data display. The only difference is that the abbreviation INTEGR is used in place of INT for the AFR error integrator. An additional box at the lower right side of the screen shows the actual data logging interval in seconds.

You can use the Maximum RPM command from the Edit menu to change the maximum RPM value displayed on the chart.

Figure 7 – Data Logging Chart Display



You have a range of capabilities for analyzing the data displayed in the chart recorder format. You can select two parameters for display. Trace 1 is displayed in red with its Y axis legends on the left side of the chart. Trace 2 is displayed in green with its Y axis legends on the right side of the chart.

The X axis is always elapsed time. You can select from one of three time scales. You can use the scroll bar to move the chart display window in terms of elapsed time. If you hold the left mouse button down within the chart area, a cursor line appears. The exact values of the parameters displayed on trace 1 and

trace 2 and the elapsed time appear in windows above the chart.

If you want to analyze the elapsed time between two events (for example the time required to accelerate from 0 to 60 MPH), you can move the cursor to the first event and then click on the Reset Time Display button. You can print the displayed chart to any Windows printer by clicking on the Print button (a color inkjet printer is recommended for best results).

AFR TABLE DISPLAY

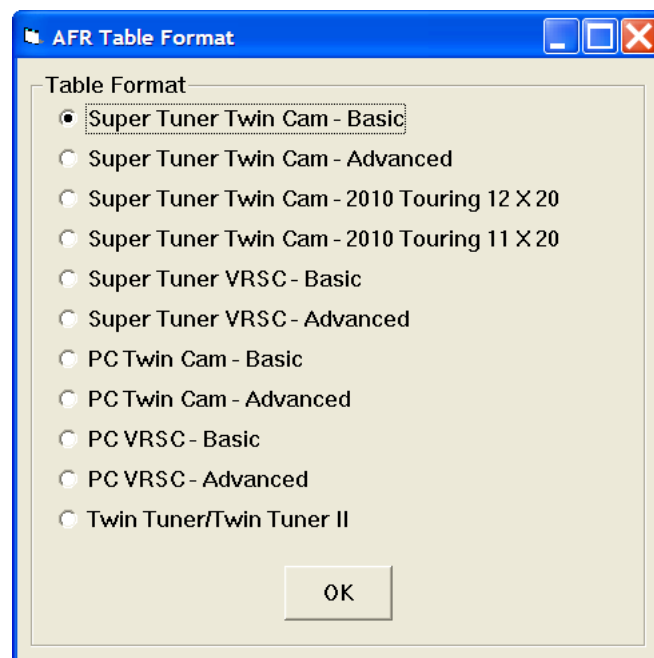
AFR (air/fuel ratio) table display is only applicable to Twin Scan II units when operated with an attached WEGO on a fuel injection system. In this mode of operation, the Twin Scan II is used as a data acquisition system to log AFR data measured by the WEGO. Mating Packard Weather Pack connectors are provided on the Twin Scan II for the 0-5 volt analog output of the WEGO IID or IIID (white for front cylinder and blue for rear cylinder). Refer to the WEGO instructions for installation and operation details. For best accuracy, the WEGO black ground wires should be connected to the same frame ground as the H-D® data link connector.

The system does not require that both front and rear AFR data channels are always utilized. If you are using a sniffer on a 2-into-1 exhaust, you can connect a single WEGO sensor and associate it with either cylinder. The data for the opposite cylinder will show zero values. You can also use any of our earlier single channel WEGO units. They all have a compatible 0-5 volt analog output.

AFR data that has been logged can be analyzed and displayed by using the View AFR Table command on the View menu. After the AFR Table screen appears, you can select the table format by using the Table Format command on the Edit menu. Select the table format that matches the Screamin Eagle® Pro Super Tuner/Race Tuner (SERT), Dynojet® Power Commander® (PC), or Daytona Twin Tec Twin Tuner system you are using. Click on OK and then click on

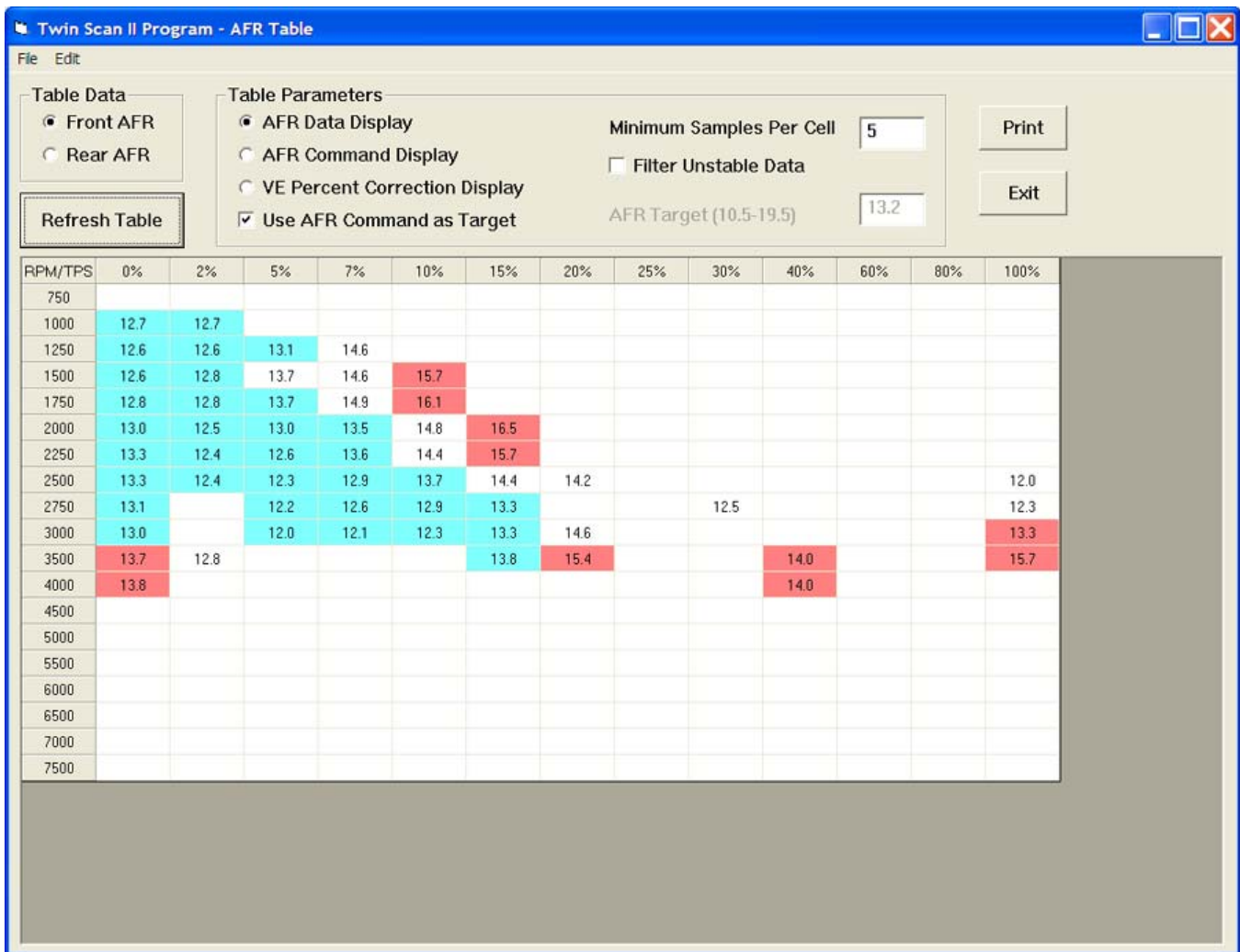
Refresh Table (back in the AFR Table screen) when you have selected the appropriate table format.

Figure 8 – AFR Table Format



The screen snapshot in Figure 9 shows AFR data display in Super Tuner Twin Cam Advanced format. AFR data is displayed with the same RPM rows and throttle position sensor (TPS) columns used by the Super Tuner.

Figure 9 – AFR Display



Under Table Data, you can select front or rear AFR. Under Table Parameters, you can select:

AFR Data Display – air/fuel ratio sensor data (as shown above). Any cells that differ at least 0.5 AFR from the target AFR value are shaded blue for rich or red for lean.

AFR Command Display – air/fuel ratio command (useful for determining what values the Delphi® system is attempting to maintain).

VE Percent Correction Display – required volumetric efficiency correction in percent, based on the target AFR value (AFR command or manually entered target value). Any cells that differ at least 0.5 AFR from the target AFR value are shaded blue for rich or red for lean.

Use AFR Command as Target – recommended choice as this will give the most accurate results. If not selected, you can manually enter a target AFR value.

Target AFR – manual target AFR value used to determine required percent VE correction. You might use a manual target AFR of 13.2 if you are using the tuning approach outlined in the earlier SERT manual where all SERT AFR table cells are set to 13.2 during tuning.

Minimum Samples Per Cell – default value is 5. Setting a higher value results in more accurate table values, but may result in fewer total cells with enough samples to appear in the table.

Filter Unstable Data – when this option is selected, a data sample is only included if the preceding sample was also in the same cell. This

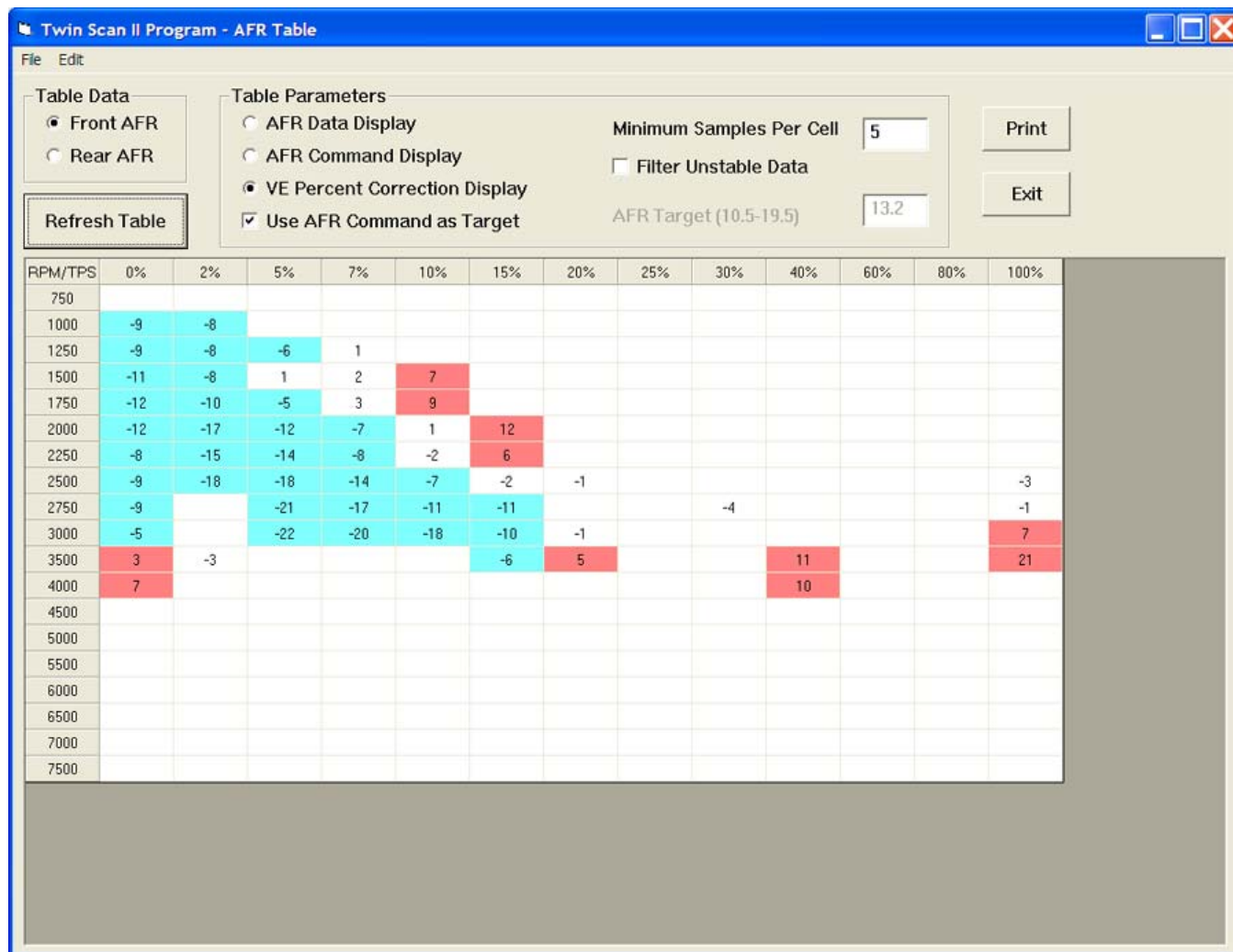
option reduces errors during transients, but may prevent any data from being included during rapid acceleration.

After you select a different table format or change the table data or table parameters, you must

click on the Refresh Table button to display the revised table.

The screen snapshot in Figure 10 shows VE percent correction display in Super Tuner Twin Cam Advanced format. You can click on the Print button to print out the table.

Figure 10 – VE Percent Correction Display



You can analyze data from multiple files that you previously saved. If you want to add more data (perhaps logged under conditions that will yield coverage of additional cells), use the Open Additional File command from the File menu. The data will be analyzed and incorporated into the table. You can open an unlimited number of additional files. However, you cannot refresh the table format or parameters once you open an additional file. These selections will become grayed out. Also, you cannot save or view the

original data once you open an additional file. Make sure you save any downloaded data before opening an additional file.

To start a new analysis, you must exit from AFR Table Display and then use the Open File (or Download) command from the main menu.

SUPER TUNER TUNING RECOMMENDATIONS

You can use two approaches to make the required corrections in the Super Tuner program. If you have Microsoft Office with Excel, you can directly copy and paste data from the Twin Scan II software to an Excel spreadsheet and then copy and paste from the Excel spreadsheet into the Super Tuner program. In the Twin Scan II software, you can select a range of cells with the mouse and right click to bring up a copy menu. You can also left click on the upper left legend cell to select the entire table and then right click to bring up the copy menu. For more details on using Excel, including sample spreadsheets, please visit the Twin Scan II Tec FAQ on our website at <http://www.daytona-twintec.com>.

Alternately, you can manually enter the required corrections in the Super Tuner software by referring to the printed VE percent correction table and marking off cells as you edit them.

You are adding the calculated VE correction values from the Twin Scan II to the Super Tuner VE table. Select 1% increment/decrement (2 units in older SERT software) to allow one click per percent. Mark off each cell on the printout after you correct it. Corrected cells will also appear shaded in the Super Tuner program.

Super Tuner Tuning Steps

1. Temporarily install the WEGO sensors on the front and rear exhaust pipes.
2. We do not recommended that you use the cumbersome tuning approach outlined in the Super Tuner manual where all Super Tuner AFR table cells are set to 13.2 during tuning. This is not necessary as the Twin Scan logs the AFR command at any given point in time and uses it as the target value to calculate the required VE correction. Leave the Super Tuner AFR table set to the values you actually want the engine to run when you are done tuning.
3. Use the Twin Scan II system to log, download, and save several sets of data under varying conditions. Use a medium data logging interval (0.5 sec) for runs at steady speeds and a short interval (0.25 sec) for runs with rapid acceleration and transients.
4. Data in decel areas (low 0-2% TPS above idle RPM) should be regarded with caution as exhaust reversion effects may cause errors. Unless you are experiencing a significant problem during decel, we suggest that you ignore these cells.

5. Analyze the data, print out the VE percent correction tables, enter the required corrections in the Super Tuner program, save your edited data to a file, and program the ECM.
6. Repeat steps 3-5 until no shaded cells (excessively rich or lean) appear in the VE percent correction table. Don't worry about cells with a few percent error. If no shaded cells appear, everything is within ± 0.5 AFR. This is about the expected accuracy of the Delphi[®] open loop speed-density system.
7. Super Tuner tables for 2008-2009 touring models with electronic throttle control do not have a zero percent TPS column since the throttle is used for idle air control and is never fully closed during normal engine operation. These Super Tuner tables may have 1%, 3%, and 4% TPS columns. Select the Super Tuner Twin Cam – Advanced format. Then use the VE corrections from the closest Twin Scan II TPS columns, i.e. use the 2% TPS VE corrections for the Super Tuner 1% and 3% columns.
8. Super Tuner tables for 2010 and later touring models with electronic throttle control use 11 or 12 MAP columns in place of TPS. Select the appropriate Super Tuner Twin Cam – 2010 Touring format.

POWER COMMANDER[®] TUNING RECOMMENDATIONS

You can use two approaches to make the required corrections in the Power Commander[®] (PC) program. If you have Microsoft Office with Excel, you can directly copy and paste data from the Twin Scan II software to an Excel spreadsheet and then copy and paste from the Excel spreadsheet into the PC program. In the Twin Scan II software, you can select a range of cells with the mouse and right click to bring up a copy menu. You can also left click on the upper left legend cell to select the entire table and then right click to bring up the copy menu. For more details on using Excel, including sample spreadsheets, please visit the Twin Scan II Tec FAQ on our website at www.daytona-twintec.com.

Alternately, you can manually enter the required corrections in the PC software by applying the printed VE percent corrections calculated by the Twin Scan II to the PC fuel table. You are adding the calculated VE correction values from the Twin Scan II to the PC fuel table. You can mark off cells as you edit them.

Power Commander® Tuning Steps

1. Temporarily install the WEGO sensors on the front and rear exhaust pipes.
2. Start with an available Power Commander® (PC) map that most closely matches your application. Most PC maps will have a single fuel table. Tuning individual cylinders with the PC is difficult. The PC adds fuel by extending the injection duration. The Delphi system ends the injection after bottom dead center on the intake stroke at about the same time that the intake valve closes. If you try to add a
4. Data in decel areas (low 0-2% TPS above idle RPM) should be regarded with caution as exhaust reversion effects may cause errors. Unless you are experiencing a significant problem during decel, we suggest that you ignore these cells.
5. Analyze the data, print out the VE percent correction tables, enter the required corrections in the PC map, save your edited map to a file, and send the map to the PC.
6. Repeat steps 3-5 until no shaded cells (excessively rich or lean) appear in the VE percent correction table. Don't worry about cells with a few percent error or minor imbalance between cylinders.
7. 2008 and later touring models with electronic throttle control. Please read the section on idle TPS offset on page 5.

TWIN TUNER TUNING RECOMMENDATIONS

When using a Twin Tuner, you will apply the VE percent corrections calculated by the Twin Scan II to the Twin Tuner front and rear cylinder fuel trim tables. You are adding the calculated VE correction values from the Twin Scan II to the Twin Tuner fuel trim tables. When used with the Daytona Twin Tec Twin Tuner series, the program can directly export VE correction data to Twin Tuner setup files. No manual editing is required. Figure 11 shows a typical Twin Tuner fuel trim table.

Twin Tuner Tuning Steps

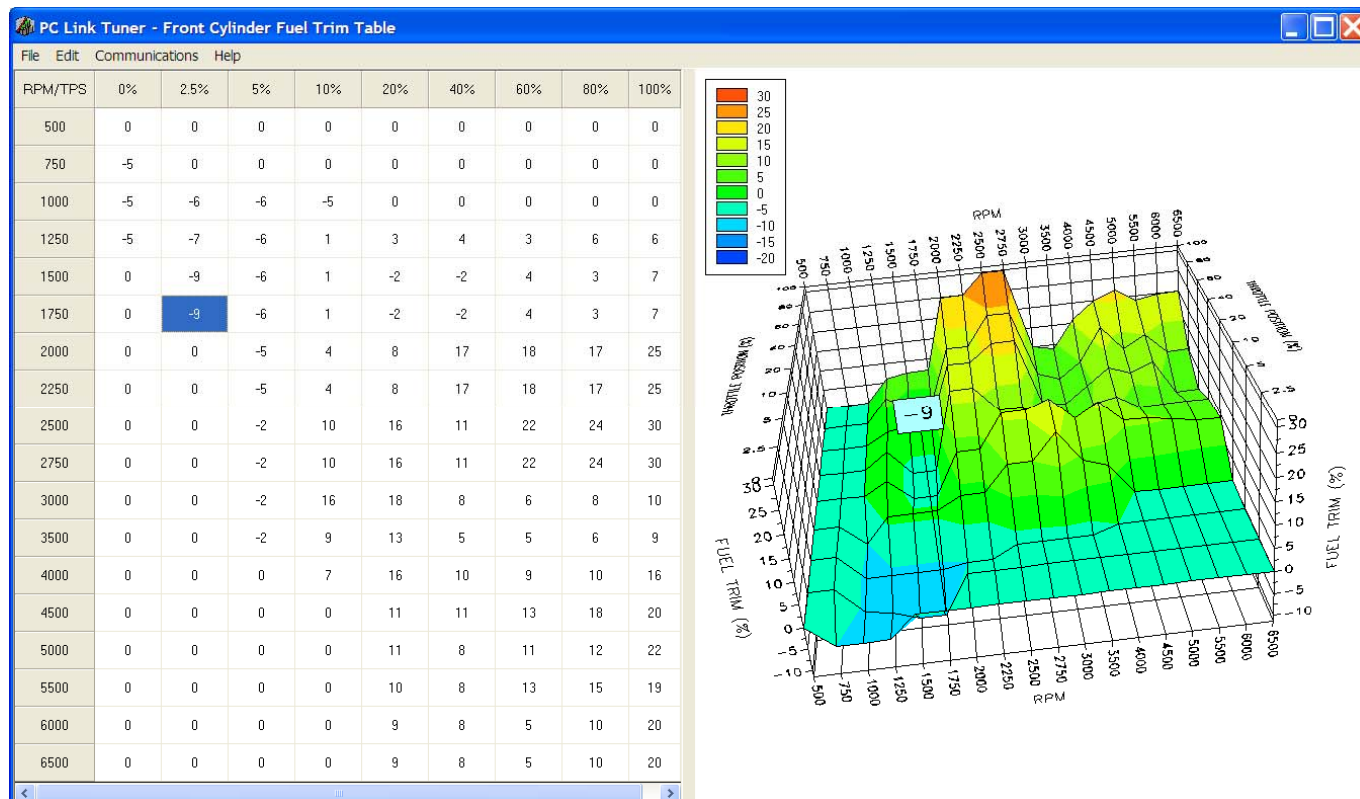
1. Temporarily install the WEGO sensors on the front and rear exhaust pipes.
2. Start with an available Twin Tuner setup map (file) that most closely matches your application. Setup files for typical applications are available for download from the Twin Tuner Tech FAQ at http://www.daytona-twintec.com/tech_tuner.html. Use the PC Link Tuner software to upload this map

significant amount of fuel with the PC, the fuel may wind up going to the opposite cylinder. As long as you are adding the same amount of fuel to both cylinders, the fuel robbing effects cancel out. We suggest that you use a single fuel table and analyze your data for the worst case correction required for either cylinder.

3. Use the Twin Scan II system to log, download, and save several sets of data under varying conditions. Use a medium data logging interval (0.5 sec) for runs at steady speeds and a short interval (0.25 sec) for runs with rapid acceleration and transients. to the Twin Tuner. Exit from the PC Link Tuner software.
3. Use the Twin Scan II system to log, download, and save several sets of data under varying conditions. Use a medium data logging interval (0.5 sec) for runs at steady speeds and a short interval (0.25 sec) for runs with rapid acceleration and transients.
4. Analyze the front cylinder data and print out the VE percent correction table for reference. Then use the Export to Twin Tuner command on the File menu to automatically apply the corrections to your Twin Tuner setup file.
5. Analyze the rear cylinder data and print out the VE percent correction table for reference. Then use the Export to Twin Tuner command on the File menu to automatically apply the corrections to your Twin Tuner setup file.
6. Use the PC Link Tuner software to open the modified Twin Tuner setup file and compare the printouts made in steps 4 and 5 with the front and rear cylinder fuel trim tables to verify that the values are reasonable. Remember that all VE percent correction values are added to the fuel trim tables, i.e. if a fuel trim cell was +10% before exporting data and the VE correction was +5%, the cell should now be +15%. Note that rounding of numbers may cause the final values to vary $\pm 1\%$.
7. Data in decel areas (low 0-2.5% TPS above idle RPM) should be regarded with caution as exhaust reversion effects may cause errors. Unless you are experiencing a significant problem during decel, we suggest that you always leave these cells at zero percent correction.
8. Repeat steps 3-6 until no shaded cells (excessively rich or lean) appear in the VE percent correction table. Don't worry about cells with a few percent error or minor imbalance between cylinders.

9. 2008 and later touring models with electronic throttle control. Please read the section on idle TPS offset on page 5.

Figure 11 – Twin Tuner Fuel Trim Table



MODELS WITH ORIGINAL EQUIPMENT OXYGEN SENSORS

2006 fuel injected Dyna® and all 2007 and later models are equipped with dual narrow-band oxygen sensors and a Delphi® ECM that supports closed loop AFR control based on feedback from the sensors. After the engine has warmed up, the ECM attempts to maintain the AFR at 14.6 during idle and part throttle cruise (typically at or below 40% TPS). Near wide-open throttle, the ECM is programmed for reasonable target AFR values of 12.5-12.8. Since this is beyond the range of the narrow-band oxygen sensors, operation near wide open throttle is open loop without any corrections based on feedback from the sensors. Several factors must be considered when tuning engines equipped with closed loop control:

1. Unless you disable the oxygen sensors or use a tool such as the Super Tuner to remap the AFR table in the ECM, you cannot change the 14.6 AFR value at idle and part throttle. Closed loop AFR control in the ECM will counteract any attempt to

change the 14.6 AFR value in the idle and part throttle range if you increase fuel in this range with add-on controllers such as the Power Commander® or Twin Tuner.

2. Make sure that all engine components are designed to operate properly at idle and part throttle cruise with this relatively lean 14.6 AFR. Some aftermarket camshafts, heads, or head modifications may result in excessive lean surge or stalling at idle.
3. If installation of an aftermarket exhaust is planned, it must have provision for the oxygen sensors. Reversion effects in open exhausts will cause problems with the oxygen sensors giving a false lean indication at idle and part throttle. If you can insert a broomstick through the mufflers, you have the equivalent of open drag pipes and the exhaust may not work properly with a closed loop system.

The tuning strategy depends on the type of system used:

Super Tuner and Other Systems that Remap the ECM

1. The first step is to edit the AFR table. The values at wide open throttle are reasonable for most applications and should not be changed. However, you must decide whether or not to retain closed loop control throughout the idle and part throttle range. Closed loop operation is enabled in any cell with the value 14.6. Calibrations for 2010 and later touring models use lambda values and allow closed loop operation over a limited range. Refer to the Super Tuner documentation for details.
2. You can use the Twin Scan II with optional WEGO system to automatically calculate required fuel corrections throughout the entire engine operating range from idle to wide open throttle. Temporarily installing the WEGO sensors in place of the original equipment narrow-band oxygen sensors (disconnect sensors) will cause the Delphi® ECM to remain in open loop without any fuel corrections that would affect the tuning process. After tuning is completed, reinstall the original equipment sensors and clear any trouble codes.

Power Commander®, Twin Tuner, and Other Add-On Controllers

1. As stated above, unless you disable the oxygen sensors by installing oxygen sensor eliminators, you cannot change the 14.6 AFR value at idle and part throttle. Closed loop AFR control in the ECM will counteract any attempt to change the 14.6 AFR value in the idle and part throttle range if you increase fuel in this range with the add-on controller.
2. You can use the Twin Scan II with optional WEGO system to automatically calculate required fuel corrections throughout the entire engine operating range from idle to wide open throttle. Temporarily installing the WEGO sensors in place of the original equipment narrow-band oxygen sensors (disconnect sensors) will cause the Delphi® ECM to remain in open loop without any fuel corrections that would affect the tuning process. After tuning is completed, reinstall the original equipment sensors and clear any trouble codes.

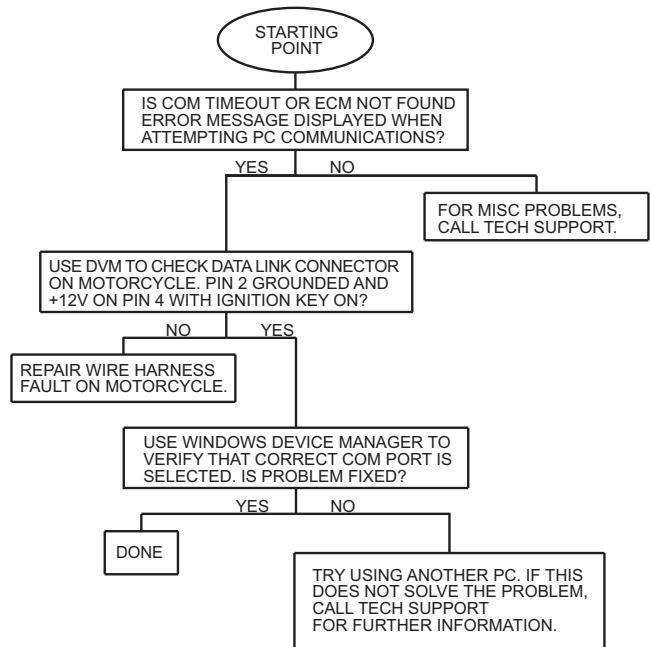
IMPORTING DATA INTO EXCEL

Data files saved from the Twin Scan program are in comma delimited ASCII format. You can easily import a data file into other programs such as Microsoft Excel for further analysis. You can also view data files with a text editor such as Windows WordPad. To import a data file into Excel:

1. Start Excel. In the File Open dialog box, select Files of type: All Files (*.*). Then browse for the data file.
2. The Text Import Wizard appears. For step 1, select delimited file type. For step 2, select comma delimiter. For step 3, select general column data format. Then click on Finish.
3. You can then format the data and save the spreadsheet as an Excel file.

COMMUNICATIONS TROUBLESHOOTING FLOWCHART

Follow the communications troubleshooting flowchart shown below. Experience has shown that most communication problems are motorcycle electrical system faults, user error, or PC compatibility issues.



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